

# ISO 5199 PROCESS PUMP SKID PACKAGES

Amarinth Industrial process pump skid packages for the Chemical and Pharmaceutical markets, are designed to minimise space, optimise performance, and provide fully automated process control of up to five ISO 5199 pumps. They can be easily modified for Petrochemical applications and are fully ATEX compliant. All ISO pump materials are available as standard, plus bespoke options including NACE compliant materials. Standard documentation, testing and NDT packs are offered to fit your exact requirements.



General description Individually designed industrial process pump skid packages incorporating

up to five ISO 5199 process pumps in a variety of alloys complete with integrated pipework and automated process control where required

Construction Weld fabricated frame and pipework with integrated ISO

5199 pumps to suit

**Design methodology** Advanced computer techniques, 3D modelling, CFD & FEA

**Design standards** ASME 31.3, ASME VIII, PED

ASME IX, AWS D1.1, BS EN

ISO5199, ATEX EC-Directive 2014/34/EU

Design pressure rating 20 barg @ 20°C

**Suction pressure rating** 6 barg

**Temperature rating** -40°C to 250°C

**Performance envelope** 

Flow Rate Up to 1500 m<sup>3</sup>/h per pump

Operating Pressure Up to 300 m
Operating Volume Up to 3600 rpm

Maximum pumps 5

Configuration Open, semi-open and fully-enclosed skid frame designs

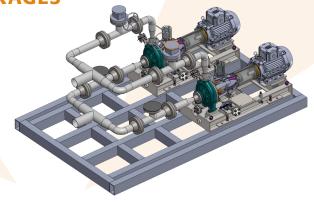
Frame Sizes Up to 8m x 6m x 4m (l x w x h)

**Design life** 20 years (2 years uninterrupted operation)

### **ISO 5199 PROCESS PUMP SKID PACKAGES**

# key features

- Optimised layouts
- Pump piping loads
- Integrated junction boxes and controls
- · Smart tagging
- · Calculations including structural
- · Seismic shock, loading and blast



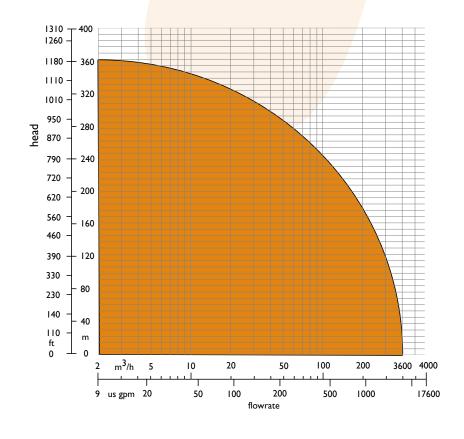
## options

Driver	Instrumentation	Integrated Control	Noise Control
Electric motor inc. VSD options	Pressure gauge	Flow	Acoustic hood
Diesel engine	Pressure transmitter	Pressure	Insulation
Gas engine	Pressure differential gauge	Temperature	Baffles
Steam turbine	Pressure differential transmitter	Duty	Enclosed
		Standby	
		Shutdown	

#### materials

Skid-frame	Pipework	Casing	Impeller
Carbon steel	Carbon steel	Cast iron	Cast iron
Galvanised steel	Galvanised steel	Carbon steel	Carbon steel
Stainless steel	Stainless steel	Stainless steel	Stainless steel
	Duplex stainless steel	Duplex stainless steel	Duplex stainless steel

# skid package hydraulic coverage



# typical applications

- Water treatment
- Water filtration
- Fuel skids



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