

API 610 OH5 PROCESS PUMPS

Amarinth OH5 J Series pumps for the Petrochemical, Chemical and Gas markets, are designed to API 610 latest edition specifications and are fully UKEx, ATEX, EACEx, ISO 80079-36 compliant when requested. All API materials are available as standard, plus bespoke options including NACE compliant materials. Standard documentation, testing and NDT packs are offered. Alternatively bespoke packages can be tailored to fit your exact requirements.



General description A range of OH5 vertical inline overhung pumps available as foot, frame or

pipeline mounted variants and manufactured in a variety of alloys

Construction Backpullout design with metal-to-metal fits

Design methodology Advanced computer techniques, 3D modelling, FEA & CFD

Design standards API 610 / ISO 13709 latest editions

ATEX EC-Directive 2014/34/EU

Design pressure rating 51.8 barg @ 38°C

Suction pressure rating 3.5 barg (standard construction)

Temperature rating -5°C to 120°C (standard construction)

Performance envelope

Flowrate Up to 500 m³/h
Differential head Up to 240 m
Speed Up to 3600 rpm

Configurations Close-coupled pump

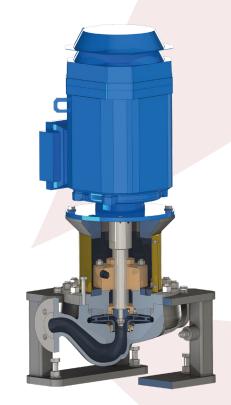
Frame sizes 040x025x145 to 200x150x510

Design life 30 years (3 years uninterrupted operation)

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key features

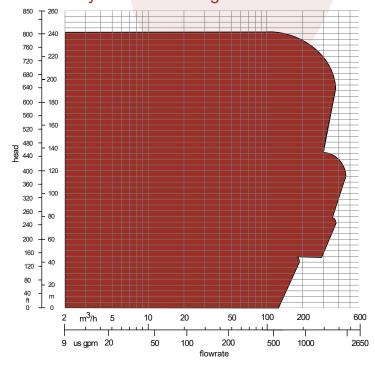
- · OH5 single stage inline mounted centrifugal pumps
- 51 bar pumps to API 610 (latest edition) and ATEX compliance on application
- -5°C to 120°C temperature applications
- · Shrouded or semi-open impellers
- A range of alloys available on request including NACE compliant materials
- Tested to API 610 / ISO 13709 procedures head, flow, NPSH, noise, and vibration
- · A range of API 682 seals and systems (PED compliant)



materials

Material Options		Casing		Impeller
A8 SS 316L / SS 316L		ASTM A351 CF3M		ASTM A351 CF 3M
I1 Castiron / Castiron		ASTM A278 Class 30		ASTM A278 Class 30
S8 Carbon steel / SS316L		ASTM A216 WCB		ASTM A217 CF 3M
S6 Carbon steel / 12% Cr SS		ASTM A216 WCB		ASTM A217 Gr CA15
D1 Duplex SS/ Duplex SS		ASTMA890 Gr 4A (UNS J922)	05)	ASTMA890 Gr 4A (UNS J92205)
D2 Super Duplex SS/ Super Duplex SS		ASTMA890 Gr 6A (UNS J933	80)	ASTMA890 Gr 6A (UNS J93380)
Hastelloy B / Hastelloy B		ASTMA494 Gr N 7M		ASTMA494 Gr N 7M
Hastelloy C/ Hastelloy C		ASTM A494 Gr CW 12MW		ASTMA494 Gr CW 12MW
Monel / Monel		ASTMA494 Gr M35 1		ASTMA494 Gr M35 1
Titanium / Titanium		ASTMB367 Gr C2		ASTM B367 Gr C2
Customer specified		Other alloys available on requ compliant materials	uest including NACE	Other alloys available on request including NACE compliant materials

J Series hydraulic coverage



typical applications

- Gas drum
- Lean amine solution
- Hydrocarbon
- · Produced water
- Oily water

- · Sour water
- MEG water
- Sea water
- Booster pump



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