Amarinth A Series pumps are designed to API 610 11th edition specifications for the Petrochemical, Chemical and Oil & Gas markets and are fully ATEX compliant. All API materials are available as standard to match your application, plus bespoke options including NACE compliant materials. Standard Documentation, Testing and NDT packs are offered. Alternatively bespoke packages can be tailored to fit your exact requirements.

**General description**

A range of OH2 single stage, centreline mounted centrifugal end suction pumps with centreline discharge manufactured in a variety of alloys.

**Construction**

Back pullout design with metal to metal fits

**Design methodology**

Advanced computer techniques including 3D modelling, FEA & CFD

**Design standards**

API 610 11th : 2010 / ISO 13709 : 2010

ATEX EC-Directive 94/9/EC

**Design pressure rating**

51.8 bar g @ 38°C

**Suction pressure rating**

20 barg (standard construction)

40 barg (heavy duty construction)

**Temperature rating**

-40°C to 200°C (standard construction)

-40°C to 370°C (with cooling)

**Performance envelope**

Flowrate

Up to 1500 m³/h

Differential head

Up to 300 m

Speed

Up to 3600 rpm

**Configurations**

Long coupled pump

Bareshaft pump

Rotating assembly

**Frame sizes**

040x025x145 to 300x200x510

**Design life**

30 years (3 years uninterrupted operation)
API 610 OH2 PROCESS PUMPS

key features

- OH2 single stage centreline mounted centrifugal pumps.
- 51 bar pumps to API 610 (11th edition) & ATEX compliance, on application
- -40°C to 370°C temperature applications
- Shrouded or Semi-Open Impellers
- A range of alloys available on request including NACE compliant materials
- Tested to API 610 / ISO 13709 procedures – Head, Flow, NPSH, Noise & Vibration
- A range of API 682 Seals & systems (PED compliant)
- Grouted and Non-Grouted Baseplates to API 610 dimensions

materials

<table>
<thead>
<tr>
<th>Materials</th>
<th>Casing</th>
<th>Impeller</th>
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<tr>
<td>A8 SS 316L / SS 316L</td>
<td>ASTM A351 CF 3M</td>
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<td>I1 Cast iron / Cast iron</td>
<td>ASTM A278 Class 30</td>
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<td>ASTM A216 WCB</td>
<td>ASTM A217 CF 3M</td>
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<td>Customer specified</td>
<td>Other alloys available on request including NACE compliant materials</td>
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</tbody>
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A Series hydraulic coverage

typical applications

- Amine
- Boiler feed
- Booster pump duties
- Caustic transfer
- Export
- Fuel transfer
- Low NPSH capabilities
- LPG
- Potable water
- Produced water
- Refinery process
- Seawater duties

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ISO 9001, ISO 14001, OHSAS 18001